

Eq. #	Design Criteria	Sizing Equation	Comments
1	Gravity Water Flow From Pipe Break or Draining Event	$Q = 0.0472 C (S D^5)^{0.5}$	Assumes the pipe is sloped. Draining criteria usually governs over filling criteria. Use for sizing inflow for an air/vacuum valve.
2	Pipe Collapse Pressure of Thin Wall Pipe	$P = 12,500,000 (T/D)^3$	Uses a safety factor of 4. Consider pipe reinforcement If vacuum exceeds P or 5 psid.
3	Transient Vacuum Formation	None	Computer simulation recommended. Use for sizing air inflow of a air/vacuum valve or vacuum breaker.
4	Air Flow Rate Through an Orifice	$Q^* = 678 Y D^2 C_d (P_d P_1 / T_1)^{0.5}$	Typical pipe fill velocities are 1-2 fps. Valve capacity should exceed the greater of the water fill rate (cf/m) or air exhaust rate (scfm). Use for sizing air flow out of an air/vacuum valve or air release valve. When sizing air release valve $P_d$ is limited to $0.47(P_1)$ , $P_1 = P$ , and $Y = 0.71$ . Assumes a specific gravity of 1 for air.
5	Typical Dissolved Air Quantity	$Q^* = Q (0.134)(0.02)$	Use for sizing air release valves. Assumes typical 2% of operational flow is the amount of dissolved air in the water. Water density of $0.134 \text{ t}^3/\text{gal}$ . Increase the air quantity if air entrainment from other sources is believed significant. This criteria may oversize the orifice, if multiple air relief valves will be installed in series.

Q = water flow rate (cfm)  
 Q\* = air flow rate valve capacity (scfm)  
 C = Chezy coeff = iron=110, concrete=120, steel=130, PVC=190  
 $C_d$  = discharge coeff. = 0.6 for square edge orifice, 0.65 for small orifice air release  
 S = pipe slope (ft/ft)  
 D = pipe ID (in)  
 P = collapse pressure (psid)  
 $P_0$  = Pipe normal operating pressure (psia)  
 $P_1$  = Inlet pressure = 14.7 psia (flow in), 16.7 psia (flow out at 2 psid), 19.7 psia (flow out at 5 psid)  
 $P_d$  = pressure differential = lower of 5 psid or P (flow in); 2 or 5 psid (for flow out. 5 psid is typical for valves with anti-slam provision)  
 Y = Expansion factor =0.79 (flow in), 0.93 (flow out) or 0.85 (flow out when  $P_d=5$ )  
 T = pipe thickness (in)  
 $T_1$  = inlet temperature (520 R)